NOTES

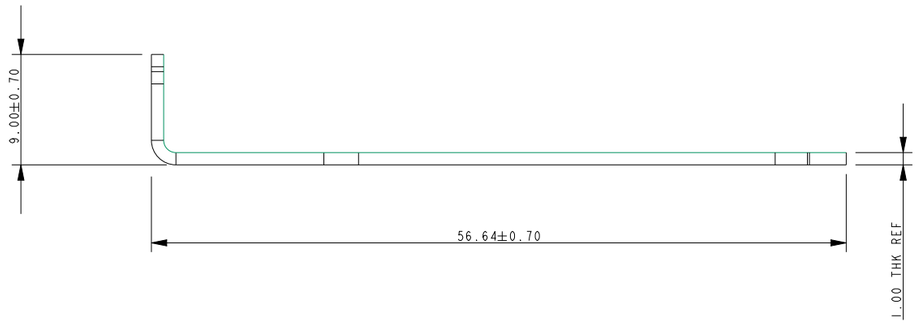
1. MATERIAL: MILD_STEEL_DC01 1.0 THK'
   FINISH: RAL_7035

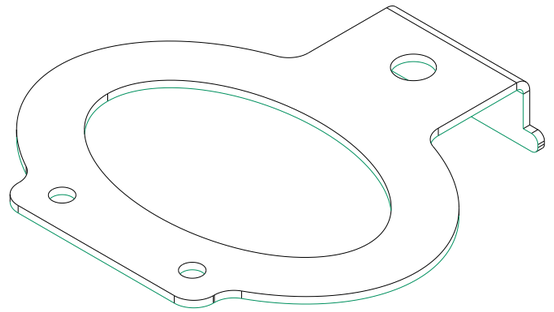
2. TOLERANCES ADDED TO DRAWING DIMENSIONS TAKE PRECEDENCE OVER OTHER TOLERANCES. DIMENSIONS MARKED CRITICAL OR PROCESS WILL BE MEASURED DURING CpK.

3. - UNFINISHED (SHEET METAL / RAW) PARTS: ALL EDGES SHALL BE CONDITIONED FOR HANDLING WITH BURRS NO GREATER THAN 10% MATERIAL THICKNESS ACCORDING TO ISO 13715, AND MUST CONFORM TO UL 1439.
   - FINISHED COMPONENTS (PAINTED, PLATED, RAW) PARTS: ALL EDGES SHALL BE CONDITIONED FOR HANDLING WITH BURRS NO GREATER THAN 10% MATERIAL THICKNESS, ACCORDING TO ISO 13715, AND MUST CONFORM TO UL 1439.

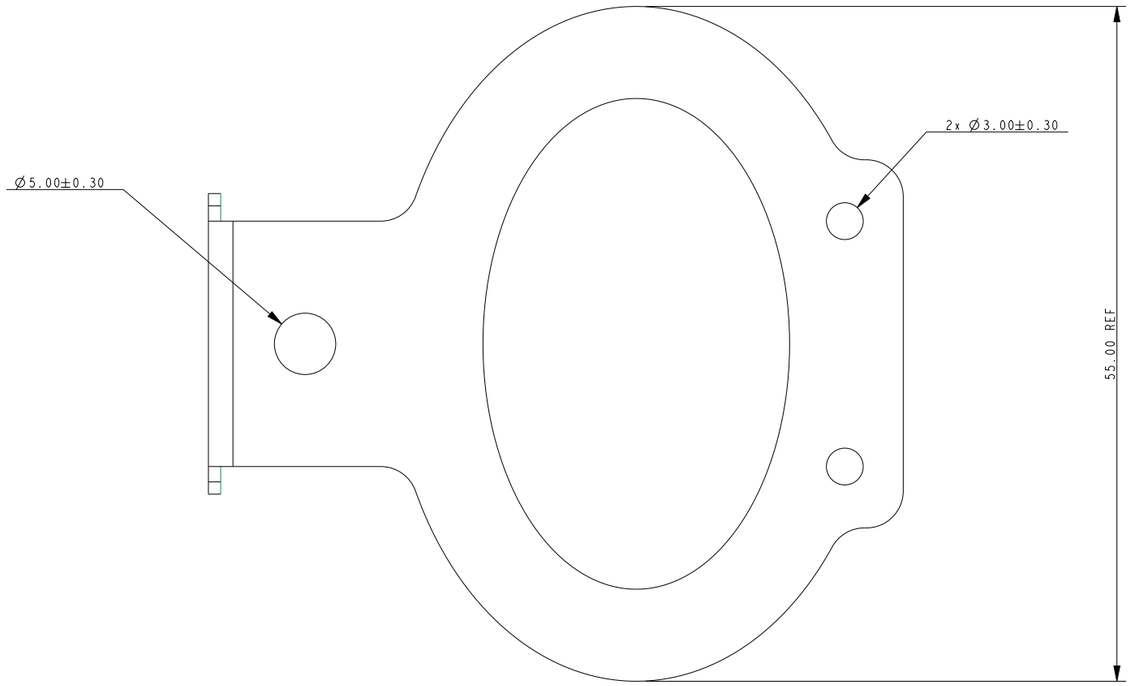
4. REFERENCE DRAWINGS: Na

REV.	CHANGE	ECN	DATE	NAME	ZONE
A	CREATED	-	17/02/26	B.B.	



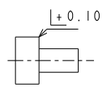


SCALE 1.500



3	1	RING BORC DEPLOY PULL SM	402911	C37400
2	AS REQUIRED	PAINT, RAL 7035, DIP (AED600)	406219	406219
1		PAINT RAL7035 2 PART DIP MIX	478535	478535
ITEM	QTY	DESCRIPTION	PART No.	DRWG No.
BILL OF MATERIALS FOR RING BORC DEPLOY PULL PNT PART NO. 402910				

FEATURES WITHOUT TOLERANCES SHALL USE THE FOLLOWING TABLE:		SOFT TOOL TOLERANCE TABLE					
FEATURE TYPE TABLE		DIM. VALUE (X)					
#	TYPE	0 < X < 25	25 < X < 125	125 < X < 250	250 < X < 375	375 < X < 500	500 < X
1	Feature to feature (same operation)	0.13	0.13	0.18	0.18	0.25	0.38
2	Feature to feature (different operation)	0.25	0.30	0.30	0.38	0.38	0.51
3	Blank cutouts	0.10	0.13	0.18	0.30	0.38	0.51
4	Bend to cutout	0.30	0.30	0.30	0.38	0.38	0.51
5	Bend to bend or cuts w/bend between (same op)	0.30	0.38	0.38	0.51	0.51	0.64
6	Bend to bend (different operation)	0.38	0.38	0.38	0.38	0.51	0.64



Meta

THIRD ANGLE PROJECTION.

ALL DIM'S ARE IN MM.

MASS APPROX. 0.0 Kg

FOR UNSPECIFIED DIMENSIONS REFER TO 3D CAD. UNDIMENSIONED FEATURES TO BE INTERPRETED FROM 3D CAD FILE AND TOLERANCES FROM TOL. TABLE
ANGLES : ±1.0°

CRITICAL DIMENSION

SCALE 2.00 @ A3

MATERIAL [.1] THK'

DESCRIPTION AQUATRON META

RING BORC DEPLOY PULL PNT

DWG No C37400_PNT

B

1 OF 1